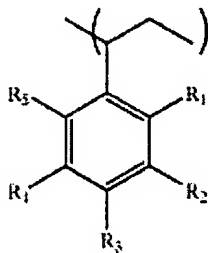


CLAIMS

What is claimed is:

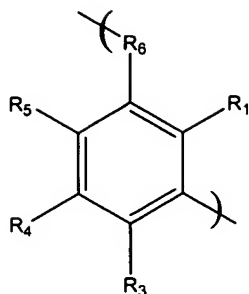
- 1     1.     A method for plating, comprising:  
2             coating a substrate with a barrier layer, wherein the barrier layer comprises an  
3                   adhesive composition comprising a polyphenolic polymer, said  
4                   polyphenolic polymer comprising repeating monomeric units having the  
5                   formula:



- 6  
7  
8             wherein each of R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, R<sub>4</sub>, and R<sub>5</sub> are each individually a hydroxy group,  
9                   hydrogen, or an azo dye moiety;  
10             coating the barrier layer with a top layer comprising a photoresist;  
11             imagewise exposing the top layer to radiation;  
12             removing the exposed portion of the top layer for exposing a portion of the barrier  
13                   layer;  
14             removing the exposed portion of the barrier layer for exposing a portion of the  
15                   substrate; and  
16             plating a material on the exposed portion of the substrate.

- 1    2.    A method as recited in claim 1, wherein the substrate includes a seed layer, the  
2        barrier layer being formed on the seed layer.
  
- 1    3.    A method as recited in claim 1, wherein the barrier layer comprises 100% of the  
2        polyphenolic polymer.
  
- 1    4.    A method as recited in claim 1, wherein the barrier layer is spin coated on the  
2        substrate.
  
- 1    5.    A method as recited in claim 1, wherein the barrier layer is substantially formed  
2        in a monolayer.
  
- 1    6.    A method as recited in claim 1, wherein only one of R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, R<sub>4</sub>, and R<sub>5</sub> is  
2        hydroxyl.
  
- 1    7.    A method as recited in claim 1, wherein the exposed portion of the top layer is  
2        removed using a developer.
  
- 1    8.    A method as recited in claim 7, wherein the developer also removes the exposed  
2        portion of the barrier layer.
  
- 1    9.    A method as recited in claim 7, wherein the developer does not remove the  
2        exposed portion of the barrier layer.

- 1 10. A method as recited in claim 9, wherein the exposed portion of the barrier layer is  
2 removed by reactive ion etching.
- 1 11. A method as recited in claim 9, wherein the exposed portion of the barrier layer is  
2 removed by milling.
- 1 12. A method as recited in claim 1, wherein removal of the exposed portion of the  
2 barrier layer does not create undercuts under the photoresist.
- 1 13. A method as recited in claim 1, wherein removal of the exposed portion of the  
2 barrier layer creates undercuts under the photoresist.
- 1 14. A method as recited in claim 1, wherein the barrier layer also functions as an  
2 antireflective coating.
- 1 15. A method for plating, comprising:  
2 coating a substrate with a barrier layer, wherein the barrier layer comprises an  
3 adhesive composition comprising a polyphenolic polymer, said  
4 polyphenolic polymer comprising repeating monomeric units having the  
5 formula:  
6



7

8

9 wherein each of R<sub>1</sub>, R<sub>3</sub>, R<sub>4</sub>, and R<sub>5</sub> are each individually a hydroxy group,

10 hydrogen, or an substituted azo group and R<sub>6</sub> is a methylene or substituted

11 methylene group;

12 coating the barrier layer with a top layer comprising a photoresist;

13 imagewise exposing the top layer to radiation;

14 removing the exposed portion of the top layer for exposing a portion of the barrier

15 layer;

16 removing the exposed portion of the barrier layer for exposing a portion of the

17 substrate; and

18 plating a material on the exposed portion of the substrate.

1 16. A method as recited in claim 15, wherein the substrate includes a seed layer, the

2 barrier layer being formed on the seed layer.

1 17. A method as recited in claim 15, wherein the barrier layer comprises 100% of the

2 polyphenolic polymer.

- 1 18. A method as recited in claim 15, wherein the barrier layer is spin coated on the  
2 substrate.
- 1 19. A method as recited in claim 15, wherein the barrier layer is substantially formed  
2 in a monolayer.
- 1 20. A method as recited in claim 15, wherein only one of R<sub>1</sub>, R<sub>3</sub>, R<sub>4</sub>, and R<sub>5</sub> is  
2 hydroxyl.
- 1 21. A method as recited in claim 15, wherein the exposed portion of the top layer is  
2 removed using a developer.
- 1 22. A method as recited in claim 21, wherein the developer also removes the exposed  
2 portion of the barrier layer.
- 1 23. A method as recited in claim 21, wherein the developer does not remove the  
2 exposed portion of the barrier layer.
- 1 24. A method as recited in claim 23, wherein the exposed portion of the barrier layer  
2 is removed by reactive ion etching.
- 1 25. A method as recited in claim 23, wherein the exposed portion of the barrier layer  
2 is removed by milling.

1 26. A method as recited in claim 15, wherein removal of the exposed portion of the  
2 barrier layer does not create undercuts under the photoresist.

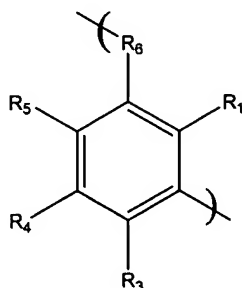
1 27. A method as recited in claim 15, wherein removal of the exposed portion of the  
2 barrier layer creates undercuts under the photoresist.

1 28. A method as recited in claim 15, wherein the barrier layer also functions as an  
2 antireflective coating.

1 29. A magnetic storage system, comprising:  
2 magnetic media;  
3 at least one head for reading from and writing to the magnetic media, each head  
4 having:  
5 a write head portion; and  
6 a read head portion coupled to the write head portion;  
7 wherein a portion of at least one of the read head portion and the write  
8 portion is formed by the method of claim 1;  
9 a slider for supporting the head; and  
10 a control unit coupled to the head for controlling operation of the head.

1 30. An adhesive composition, comprising:

an adhesive composition comprising a polyphenolic polymer, the polyphenolic polymer comprising repeating monomeric units having the formula:



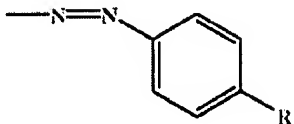
wherein each of R<sub>1</sub>, R<sub>3</sub>, R<sub>4</sub>, and R<sub>5</sub> are each individually a hydroxy group, hydrogen, or a substituted azo group and R<sub>6</sub> is a methylene or substituted methylene group.

31. An adhesive composition as recited in claim 30, wherein only one of R<sub>1</sub>, R<sub>3</sub>, R<sub>4</sub>, and R<sub>5</sub> is hydroxyl.

32. An adhesive composition as recited in claim 30, wherein the polymer comprises second repeating units which are different.

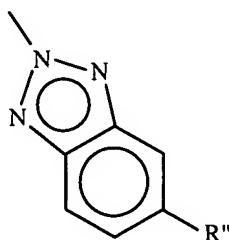
33. An adhesive composition as recited in claim 30, wherein the polymer comprises first and second repeating units which are monoazo dyes.

- 1 34. An adhesive composition as recited in claim 33, wherein the monoazo dye has the  
2 formula:



6 wherein R' is an alkyl moiety, an alkoxy moiety, or a carboxylate moiety.

- 1 35. An adhesive composition as recited in claim 34, wherein the monoazo dye has the  
2 formula:



6 wherein R'' is a hydrogen, an alkyl moiety, an alkoxy moiety, or a carboxylate moiety.